## INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 2004/001203

A. CLASSIFICATION OF SUBJECT MATTER									
IPC7: B65B 41/18, B65B 61/18, B67C 3/00 According to International Patent Classification (IPC) or to both national classification and IPC									
	S SEARCHED								
Minimum do	cumentation searched (classification system followed by	classification symbols)							
IPC7: B	65B, B67C								
Documentati	ion searched other than minimum documentation to the	extent that such documents are included in	the fields searched						
SE,DK,F	I,NO classes as above								
Electronic da	ata base consulted during the international search (name	of data base and, where practicable, search	terms used)						
EPO-INTERNAL, WPI DATA, PAJ									
C. DOCUMENTS CONSIDERED TO BE RELEVANT									
Category*	Citation of document, with indication, where app	ropriate, of the relevant passages	Relevant to claim No.						
X	EP 1249399 A1 (TETRA LAVAL HOLDI) 16 October 2002 (16.10.2002) line 23 - column 5, line 13		1,3,4,9-11						
A			2,5-8						
			-						
A	EP 1110867 A1 (TETRA LAVAL HOLDI	NGS ETNANCE S A)	1-11						
A	27 June 2001 (27.06.2001), c line 56 - column 4, line 40								
A	WO 9818608 A1 (TETRA LAVAL HOLDI 7 May 1998 (07.05.1998), pa line 28	1-11							
			<u> </u>						
Furth	er documents are listed in the continuation of Box	C. X See patent family anne	x.						
* Special categories of cited documents:  "A" document defining the general state of the art which is not considered to be of particular relevance  "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention									
2.	application or patent but published on or after the international	claimed invention cannot be							
"L" docum cited to	"L" document which may throw doubts on priority claim(s) or which is step when the document is taken alone cited to establish the publication date of another citation or other								
	reason (as specified) ent referring to an oral disclosure, use, exhibition or other	considered to involve an inventive stee	p when the document is hocuments, such combination						
"P" docum	ent published prior to the international filing date but later than ority date claimed	being obvious to a person skilled in the art  "&" document member of the same patent family							
Date of th	e actual completion of the international search	Date of mailing of the international	search report						
8 Dece	mber 2004	7 4 -12- 2004							
Name and	mailing address of the ISA/	Authorized officer							
	Patent Office 5, S-102 42 STOCKHOLM	Anotto Uoli/EV							
P. Commission	No. +46 8 666 02 86	Anette Hall/EK Telephone No. +46 8 782 25 00							
Form PCT/ISA/210 (second sheet) (January 2004)									

## INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE 2004/001203

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)						
This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:						
1. Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:						
2. Claims Nos.: 1-8  because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:  Present claims 1-8 relate to an extremely large number of possible methods. Support within the meaning of Article 6 PCT						
3. Claims Nos.:						
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).  Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)						
This International Searching Authority found multiple inventions in this international application, as follows:						
1. As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.						
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.						
As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:						
4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:						
Remark on Protest  The additional search fees were accompanied by the applicant's protest.						
No protest accompanied the payment of additional search fees.						

Form PCT/ISA/210 (continuation of first sheet (2)) (January 2004)

## INTERNATIONAL SEARCH REPORT

International application No. PCT/SE 2004/001203

Box II.2

and disclosure within the meaning of Article 5 PCT are to be found, however, for only a very small proportion of the In the present case, the claims so lack methods claimed. support, and the application so lacks disclosure, that a meaningful search over the whole of the claimed scope is impossible. Independent of the above reasoning claims 1-8 also lack clarity. An attempt is made to define the method by using general and elusive terminology and reference to results to be achieved. Again, this lack of clarity in the present case is such as to render a meaningful search over the whole of the claimed scope impossible. The scope of protection claimed is and speculative not to be therefore considered to be sufficiently supported by the description.

Consequently, the search has been carried out for those parts of claims 1-8, which appear to be supported, and disclosed, namely those parts related to a first method for controllably conveying a web of packaging material to a desired position at a moulding station in a machine comprising a control unit, a sensor, a number of hole punch tools and moulding stations for moulding of opening devices onto web holes; and to a second method for filling packages at a station for top filling of packages.

## INTERNATĪONAL SEARCH REPORT

Information on patent family members

30/10/2004

International application No. PCT/SE 2004/001203

EP	1249399	A1	16/10/2002	AT	278609 T	15/10/2004
I	1243333	7.1	10/10/2002	JP	2002331599 A	19/11/2002
.~~					~~~~~~~~~	
P	1110867	A1	27/06/2001	SE	1110867 T3	4.7.4.4.40000
				AT	254065 T	15/11/2003
				BR	0005948 A	17/07/2001
				CN	1306934 A	08/08/2001
				DE	60006480 D,T	23/09/2004
				DK	1110867 T	08/03/2004
				ES	2209755 T	01/07/2004
				JP	2001199601 A	24/07/2001
				PT	1110867 T	30/04/2004
				SE	521876 C	16/12/2003
				SE	9904728 A	28/06/2001
				TR	200302272 T	00/00/0000
				US	6386851 B	14/05/2002
4O	9818608	A1	07/05/1998	AT	228050 T	15/12/2002
ŧU	3010000	7,1	0170371330	AU	720593 B	08/06/2000
				AU	4407897 A	22/05/1998
				BR	9712608 A	26/10/1999
				CA	2270464 A	07/05/1998
				CN	1101305 B	12/02/2003
					1240380 A	05/01/2000
				CN	69717309 D,T	02/10/2003
				DE	949992 T	10/03/2003
				DK		20/10/1999
				EP EP	0949992 A,B	20/10/1333
				SE	0949992 T3	16/06/2002
				ES	2187818 T	16/06/2003
				FI	114301 B	00/00/0000
				FI	990978 A	29/04/1999
				HK	1024665 A	00/00/0000
				HU	222425 B	28/07/2003
				HU	9904349 A	28/05/2000
				IŢ	1286073 B	07/07/1998
				IŢ	MI962272 A	30/04/1998
				JP	2001503344 T	13/03/2001
				KR	2000052878 A	25/08/2000
				NO	316061 B	08/12/2003
				NO	992117 A	30/04/1999
				PL	184895 B	31/01/2003
				PL	333205 A	22/11/1999
				RU	2196046 C	10/01/2003
				TR	9900932 T	00/00/0000
				US	6303066 B 20020028270 A	16/10/2001 07/03/2002
				US		/_ /_ /